

## NOTES

PIPE PILES SHALL BE IN ACCORDANCE WITH SECTION 1084 OF THE STANDARD SPECIFICATIONS.

GALVANIZE STEEL PIPE PILES IN ACCORDANCE WITH SECTION 1076 OF THE STANDARD SPECIFICATIONS UNLESS METALLIZING IS REQUIRED. GALVANIZING OR METALLIZING PIPE PILE PLATES IS NOT REQUIRED.

PIPE PILE PLATES, IF REQUIRED, SHALL BE IN ACCORDANCE WITH SECTION 450 OF THE STANDARD SPECIFICATIONS.

REMOVE AND REPLACE OR REPAIR TO THE SATISFACTION OF THE ENGINEER PILES THAT ARE DAMAGED, DEFORMED OR COLLAPSED DURING INSTALLATION OR DRIVING.

PILE SPLICES SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS AND AWS D1.1.

FOR OPEN END PIPE PILES, REMOVE ENOUGH SOIL AND WATER FROM INSIDE THE PILES TO CONSTRUCT THE CONCRETE PLUG WITHOUT FOULING THE CONCRETE.

FORM THE CONCRETE PLUG SUCH THAT THE REINFORCING STEEL OR CONCRETE DOES NOT MOVE AND THE CLEARANCE FROM THE REINFORCING STEEL TO THE INSIDE OF THE PILE IS MAINTAINED AFTER CONCRETE PLACEMENT. DO NOT PLACE CONCRETE IN THE BENT CAP UNTIL THE CONCRETE PLUG HAS ATTAINED A MINIMUM COMPRESSIVE STRENGTH OF 1500 PSI.

THE REINFORCING STEEL, CLASS A CONCRETE, AND GALVANIZING ARE CONSIDERED INCIDENTAL TO THE CONTRACT UNIT PRICE BID PER LINEAR FOOT FOR PP 30 X 0.50 GALVANIZED STEEL PILES.

FOR STEEL PIPE PILE CUTTING SHOE, SEE FOUNDATION NOTES.

| BILL OF MATERIAL FOR ONE<br>P 30 X 0.50 GALVANIZED STEEL PILE |     |      |      |         |        |
|---|-----|------|------|---------|--------|
| BAR   | NO. | SIZE | TYPE | LENGTH  | WEIGHT |
| S1  | 6   | #4   | 1    | 7'-7''  | 30     |
|   |     |      |      |         |        |
| V1  | 16  | #6   | 2    | 6′-10′′ | 164    |
|   |     |      |      |         |        |
| REINFORCING STEEL = 194 lbs                                   |     |      |      |         |        |
|   |     |      |      |         |        |

CLASS A CONCRETE

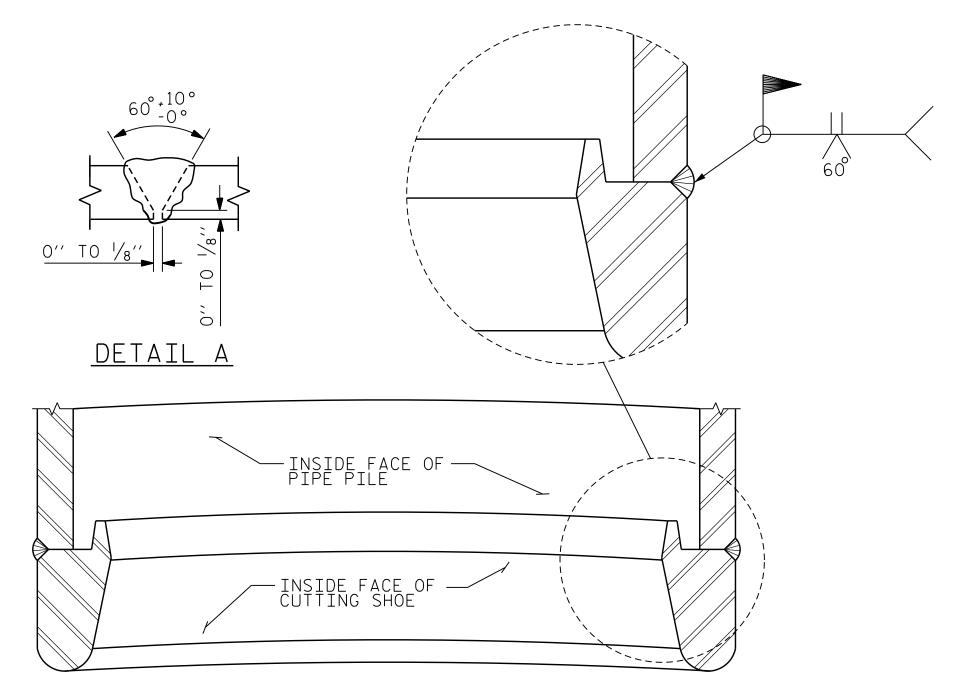
5'-0" MINIMUM PLUG 0.8 CY



5'-10''

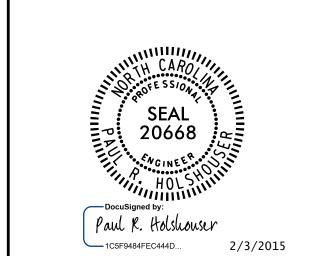
ALL BAR DIMENSIONS ARE OUT TO OUT.

2'-0"



INSIDE FIT CUTTING SHOE TO PIPE PILE WELD DETAIL

PROJECT NO. R-2514B ONSLOW/JONES COUNTY STATION: 173+54.46 -L-



NC COA No. F-0840

STANDARD 30" STEEL PIPE PILE (RIGHT LANE)

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

SHEET NO. REVISIONS S4-68 The LOUIS BERGER GROUP, Inc 1001 Wade Avenue, Suite 400 Raleigh, NC 27605-3322 DATE: DATE: BY:

TOTAL SHEETS 75

CHECKED BY : R. COFFMAN ADDED 10/1/05 REV.5/1/06R MAA/KMM REV.10/1/11 MAA/GM DRAWN BY: TLA 8/05 CHECKED BY : GM 9/05